

## M.G. Y-TYPE BOLTS & NUTS (Sorted by location)

DIA	No.#	LENGTH*	THREAD	NUT	SPRING WASHER	FLAT WASHER	LOCATION	MARKINGS
1/4	2	1 1/16	BSF	N	Y	N	ACCELERATOR PEDAL PIVOTS TO FIREWALL	CCC (POINT**)
1/4	2	17	BSF	N	Y	N	ACCELERATOR PEDAL PIVOTS TO FIREWALL	NEWTON D (POINT)
1/4	1	1 3/16	BSF	1/2 THICK	N	N	ACCELERATOR PEDAL STOP BOLT	NONE
1/4	1	1 3/8	BSF	N	N	N	ACCELERATOR PEDAL STOP BOLT	NONE
1/4	2	7/16	BSF	N	N	FIBRE	AIR CLEANER BOLTS ROCKER COVER	NONE
3/8	8	7/8 (3/16)	BSF	Y	Y	N	BACK PLATES TO REAR AXLE 4339	NONE (THIN HEAD)
3/8	2	15 (4)	BSF	N	STAR	N	BACK PLATES TO STUB AXLE	40/50 or 40-50 (thin head 4mm)
3/8	6	23 (5)	BSF	Y	Y	N	BACK PLATES TO STUB AXLE	NONE (THIN HEAD)
3/8	6	7/8 (3/16)	BSF	Y	Y	N	BACK PLATES TO STUB AXLE 4339	NONE (THIN HEAD)
3/8	2	9/16 (1/8)	BSF	N	STAR	N	BACK PLATES TO STUB AXLE 4339	NONE (THIN HEAD)
1/4	1	1/2	BSF	Y	Y	N	BATTERY EARTH CABLE MOUNT BOLT	CSC D
5/16	10	1 1/16(3/16)	MM	N	Y	N	BELLHOUSING TO ENGINE	BAX D
5/16	1	7/8 (3/16)	MM	N	Y	N	BELLHOUSING TO ENGINE 1:30	CSC D (3/16 HEAD SIZE)
5/16	1	13/16(3/16)	MM	N	Y	N	BELLHOUSING TO ENGINE 11:00	NONE (3/16 HEAD)
5/16	1	7/8 (1/8)	MM	N	Y	N	BELLHOUSING TO ENGINE 12 O'CLOCK	CSC D (3/16 HEAD SIZE)
5/16	1	13/16 (3/16)	MM	N	Y	N	BELLHOUSING TO ENGINE 3:30	SLOTTED (3/16 HEAD SIZE)
5/16	1	1 (1/4)	MM	N	Y	N	BELLHOUSING TO ENGINE 5:00	CCD (SLOTTED)(5/16 HEAD)
5/16	1	1 (1/4)	MM	N	Y	N	BELLHOUSING TO ENGINE 6:00	CCC D (5/16 HEAD)
5/16	1	7/8 (3/16)	MM	N	Y	N	BELLHOUSING TO ENGINE 7:00	CSC D (3/16 HEAD)
5/16	1	1 (1/4)	MM	N	Y	N	BELLHOUSING TO ENGINE 8:00	CCC D (5/16 HEAD)
5/16	1	7/8 (3/16)	MM	N	Y	N	BELLHOUSING TO ENGINE 9:00	CSC D (3/16 HEAD SLOTTED)
5/16	8	1" (1/4)	MM	N	Y	N	BELLHOUSING TO GEARBOX	CSC D
5/16	4	5/8"	BSF	N	Y	5/8"	BODY STIFFENER BRACKET TO CHASSIS & EARTH STRAP LHS	NEWTON D x 2, R O D x 2
3/8	2	31(13)	BSF	Y	Y	N	BODY STIFFENER BRACKET STAYS TO CHASSIS	NEWTON D
3/8	2	50(30)	BSF	Y	Y	N	BODY STIFFENER BRACKET TO BODY	MARWIN D
5/16	2	5/8"	BSF	Y	Y	5/8"	BODY STIFFENER BRACKET TO BODY FIREWALL LHS	BEES 45 D 55
5/16	2	5/8	BSF	Y	Y	Y 5/8	BODY STIFFENER BRACKET TO BODY RHS	BEES 45D55
5/16	8	5/8"	BSF	N	Y	5/8"	BODY STIFFENER BRACKET TO CHASSIS	BEES 45 D 55
5/16	4	5/8"	BSF	N	Y	5/8"	BODY STIFFENER BRACKET TO CHASSIS RHS	NEWTON D
3/8	2	2" (1 3/16)	BSF	Y	Y	N	BODY STIFFENER BRACKET TO STAY	MARWIN D
3/8	2	1 1/8 (1/4)	BSF	Y	Y	N	BODY STIFFENER BRACKET TO CHASSIS	BEES 45 D 55
3/8	4	1 (1/4)	BSF	N	Y	N	BODY TO CHASSIS SPARE WHEEL WELL	GKN D x 2, RUSTY x 2
1/4	5	12	BSF	Y	Y	N	BONNET CATCHES TO INNER GUARDS	WODEN H-T
1/4	1	16(3)	BSF	Y	Y	N	BONNET CATCHES TO INNER GUARDS	CL 45 50
1/4	1	16(3)	BSF	Y	Y	N	BONNET CATCHES TO INNER GUARDS	SPARTS HT D
1/4	4	16(3)	BSF	Y	Y	N	BONNET CATCHES TO INNER GUARDS	WODEN H-T
1/4	2	1/2	BSF	N	N	N	BONNET REAR MOUNT TO SCUTTLE	COUNTERSUNK SLOTTED
3/16	10	8	2BA	N	N	N	BOOT LID CHAINS BRACKET TO BOOT LID	COUNTERSUNK SLOTTED
1/4	2	12	BSF	Y	N	N	BOOT LID CHAINS TO BOOT LID BRACKET	CL D
3/16	4	11	2BA	N	N	N	BOOT LID LATCH TO BOOT LID	COUNTERSUNK SLOTTED
3/16	6	5/8	BSF	Y	N	Y (7/16)	BOOT LID TO CHAINS BRACKET	NONE
1/4	1	2 1/8 (1 7/16)	BSF	Y	Y	N	BRAKE & JACKALL PIPES TO AXLE LHS ABOVE CHASSIS RAIL	BEES & GRAPHIC
1/4	1	5/8"	BSF	Y	Y	N	BRAKE & JACKALL PIPES TO AXLE RHS	NEWTON D
5/16	1	1 1/2 (7/8)	BSF	Y	Y	Y	BRAKE ARM PINCH BOLT	AUTO D
5/16	3	1"	BSF	Y	Y	N	BRAKE MASTER CYLINDER TO CHASSIS	NEWALL HT x 2, R O D x 1
5/16	1	1 1/2(7/8)	BSF	Y	Y	Y	BRAKE PEDAL PINCH BOLT	AUTO D
3/8	1	3/4"	BSF	N	Y	N	BRAKE PIPE T-PIECE NEAR M/CYL FRONT LEFT X MEMBER	CL D
1/4	1	1 3/8 (7/8)	BSF	Y	Y	N	BRAKE PIPES T-PIECE TO AXLE BRACKET RHS	NONE
5/16	4	19	BSF	Y	Y	N	BUMP STOP TO X MEMBER	CL 45 55
5/16	4	1/2"	BSF	Y	Y	N	BUMP STOP TO X MEMBER	NEWTON HT x 3, R O D x 1
5/16	2	1/2"	BSF	N	Y	N	BUMP STOP TO X MEMBER	R O D
5/16	4	3/4"	BSF	Y	Y	N	BUMP STOP TO X MEMBER	R O D x 1, GKN D x 1

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5/16	2	7/16"	BSF	N	Y	N	BUMP STOP TO X MEMBER	NEWALL HT
3/16	2	1/2	BSF	N	Y	N	BYPASS PIPE TO THERMOSTAT OUSING	SLOT HEAD
PK	4	5/8 POINT	PK	N	N	1/2"	NOISE INSULATION TRIM UNDER DASH AT TOP	COUNTERSUNK SLOTTED
1/8	2	3/4	BSF	5/16 SQ	N	1/2"	NOISE INSULATION TRIM UNDER DASH DRIVERS SIDE	DOMED SLOTTED
1/8	1	3/4	BSF	5/16 SQ	N	1 1/2	NOISE INSULATION TRIM UNDER DASH LHS & FUEL LINE RETAINER	DOMED SLOTTED
5/16	1	5/8"	BSF	Y	N	N	CHASSIS BRACKET TO REAR FLEX HOSE LHS	BEES 45 D 55
5/16	2	3/4 (1/8)	MM	N	Y	N	CLUTCH CABLE CLAMP TO SUMP	CSC D
1/4	2	1/2"	BSF	N	Y	N	CLUTCH CABLE TO PEDAL BOX	WODEN H-T
5/16	6	11/16"	MM	N	Y	N	CLUTCH PLATE TO FLYWHEEL	BEES 45 D 55
5/16	1	5/8"	MM	N	Y	N	CLUTCH RETURN SPING TO SUMP	GKN D
3/16	2	3/8	BSF	N	N	Y 7/16	DIFF DIPSTICK COVER PLATE TO BODY	DOVE SLOT
1/4	4	1/2	BSF	N	Y	N	DOOR FITTING ?	CHEESE HEAD SLOTTED
5/16	4	7/8 (3/8)	BSF	CASTLE	Y	N	DRIVESHAFT TO GEARBOX	40/50 x 3, 40 50 x 1
1/4	1	3/4	WHIT	N	Y	N	EARTH POINT ON FIREWALL	DOVE SLOT HEAD
1/4	1	7/16	BSF	Y	Y	N	ENGINE BREATHER BOTTOM CLAMP	LHN D (5/16 HEAD)
1/4	1	1 1/16(7/16)	BSF	Y	Y	N	ENGINE BREATHER TOP CLAMP	NONE
3/16	4	5/8 (1/16)	MM	N	Y	N	ENGINE FAN TO PULLEY BOLTS	NONE (1/8 HEAD)
3/8	2	3/4"	BSF	Y	Y	3/4"	ENGINE FRONT PLATE TO MOUNT	MARWIN D
5/16	2	3/4(1/8)	BSF	Y	Y	N	ENGINE MOUNT BRACKET TO ENGINE MOUNT	MARWIN D
5/16	4	3/4 (3/16)	MM	Y	Y	N	ENGINE MOUNT BRACKET TO FRONT PLATE	AUTO D
5/16	4	3/4(3/16)	BSF	Y	Y	N	ENGINE MOUNT BRACKET TO FRONT PLATE	AUTO D
5/16	4	3/4(3/16)	BSF	Y	Y	N	ENGINE MOUNT BRACKET TO FRONT PLATE	AUTO D
3/8	2	1 1/4 (1/2)	BSF	N	Y	N	ENGINE STEADY BRACKET TO SHOCK	B O D
3/8	1	7/8"	BSF	N	Y	N	ENGINE STEADY BRACKET TO X MEMBER	BEES 45 D 55
3/8	1	5/8	BSF	N	Y	N	ENGINE STEADY BRACKET TO XMEMBER	MARWIN D
5/16	10	15/16(1/4)	MM	N	Y	N	ENGINE SUMP BOLTS (1/4 HEADS)	CSC D
5/16	4	1/2"	MM	N	Y	N	ENGINE WATER JACKET COVER REAR OF CYLINDER HEAD	SLOTTED
5/16	2	1 (1 X 3/8 & ?)	BSF	N	Y	N	EXHAUST BRACKET TO GEARBOX	NEWALL HT x 1, NEWALL HT BSF x 1
5/16	2	5/8	MM	N	Y	Y	EXHAUST BRACKET TO GEARBOX	BEES 45 D 55
1/4	2	1/2"	BSSF	N	Y	N	FIREWALL BOLTS ABOVE BODY STIFENER BRACKET RHS	WODEN D H-T
1/4	8	1/2 POINT	BSF	N	N	FLOOR	FOOTBOARD TO SCUTTLE	COUNTERSUNK SLOTTED
5/16	6	3/4	BSF	Y	Y	1" SOME CUT	FRONT GUARD TO CHASSIS	NEWTON D
5/16	4	7/8	BSF	Y	Y	1" SOME CUT	FRONT GUARD TO CHASSIS	GKN D
3/16	1	1/4	BSF	N	N	N	GEAR LEVER CAP	COUNTERSUNK
1/4	2	3/8 POINT	BSF	N	N	FLOOR	GEARBOX COVER TO FOOTBOARD LOWER	COUNTERSUNK SLOTTED
1/4	2	1/2 POINT	BSF	N	N	FLOOR	GEARBOX COVER TO FOOTBOARD UPPER	COUNTERSUNK SLOTTED
5/16	4	13/16(1/4)	BSF	N	Y	N	GEARSHIFT LEVER TO GEARBOX	NONE
5/16	1	3/4 (1/4)	WHIT	N	Y	Y	GENERATOR LOCK BOLT	NONE
5/16	2	11/16"	MM	N	Y	N	GENERATOR MOUNT BRACKET TO BLOCK	CSC D
5/16	2	1 1/16(1/4)	MM	Y	Y	N	GENERATOR PIVOT BOLTS	CSC D
5/16	1	1"	UNF	Y	N	N	GENERATOR REAR PIVOT BOLT	FGS UNF
5/16	1	11/16"	MM	N	Y	N	GENERATOR STAY TO BLOCK	NONE
5/16	1	7/8"	WHIT	N	Y	N	GENERATOR STAY TO GENERATOR	NONE
5/16	1	1 1/4 (5/16)	UNF	Y	Y	N	GERATOR FRONT PIVOT BOLT	R N
1/4	2	3/8"	BSF	Y	Y	N	GRILLE TO GRILLE SURROUND	COUNTERSUNK SLOTTED
1/4	2	16	BSF	N	N	Y 12mm	HANDBRAKE CABLES TO TUNNEL	SPARTS HT D
5/16	2	5/8	BSF	N	Y	Y 1/2	HANDBRAKE TO TUNNEL	GKN D
5/16	7	5/8	BSF	N	N	N	HINGES TO FRONT DOOR	COUNTERSUNK SLOTTED
3/8	1	3/4"	BSF	N	Y	N	HORN MOUNT TO CROSS MEMBER 4388 (SINGLE ALTETTE)	CL D
5/16	8	3/4	BSF	N	Y	Y 1"	INNER GUARD TO CHASSIS	CL 45 55
5/16	4	3/4	BSF	Y	Y	Y 1"	INNER GUARD TO VALANCE	CL 45 55
1/4	1	5/8(1/8)	BSF	Y	Y	N	JACKALL PIPES T-PIECE TO AXLE BRACKET LHS	NEWALL HT
3/8	2	2 (13/4)	BSF	Y	Y	7/8"	JACKALL PUMP TO BODY	MARWIN D
3/8	4	2 1/4 (1 1/2)	BSF	N	Y	N	JACKALL RAM MOUNTS TO REAR AXLE	CL D
5/16	8	1" (3/8)	BSF	N	Y	N	JACKALL RAM TO CHASSIS (FRONT)	R O D

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1/2	4	3 1/2(2 1/2)	BSF	CASTLE	N	Y	KINGPIN PIVOT BOLTS TOP & BOTTOM	NEWALL HI TENSILE
1/4	1	1 1/2(1/4)	WHIT	Y	Y	N	OIL FILTER CLAMP	NONE
1/4	1	2 5/8 (1 3/4)	BSF	Y	N	N	OIL FILTER CLAMP BOLT	
1/4	2	5/8	BSF	N	N	N	OIL FILTER PIPE TO OIL PUMP	NONE (DRILLED)
3/16	1	14	WHIT	Y 3/8-3/32 BRASS	Y	N	OIL LINE TO ENGINE SIDE PLATE	SLOT - ROUNDED CHEESEHEAD
1/4	1	12	BSF	N	Y	N	OIL LINE TO FIREWALL	NEWTON D
1/4	2	5/8"	MM	N	Y	N	OIL OUTLET TOP OF OIL PUMP	NONE (DRILLED)
1/2	1	3"	BSF	Y	Y	2 FLARE & 1 FLAT	PANHARD ROD TO CHASSIS LHS	NEWTON D
1/4	2	1/2"	BSF	N	Y	N	PEDAL BOX SIDE COVER 4388	CL D
5/16	2	1" (5/16)	BSF	Y	Y	N	PEDAL PADS TO PEDALS	WODEN H-T
1/4	3	1/2"	BSF	N	Y	N	PEDAL SHAFT COVER TO CHASSIS	WODEN H-T
5/16	2	16	BSF	N	Y	N	PINION CAP ON STEERING RACK	NEWTON D
PK	2	1/2 POINT	PK	N	N	N	PLATE MGA TO FIREWALL	DOME 1/4 SLOTTED
PK	4	1/4 BLUNT	PK	N	N	N	PLATE NUFFIELD TO FIREWALL	FLAT DOME SLOTTED 3/16
PK	2	1/4 BLUNT	PK	N	N	N	PLATE 1.25 TO FIREWALL	FLAT DOME SLOTTED 3/16
1/8	6	1/4	BSF	Y SQUARE	N	N	PLATES (CHASSIS & OTHERS) TO BATTERY BOX	DOME 1/4 SLOTTED (BRASS)
1/4	4	5/8"	BSF	N	Y	N	RADIATOR BOTTOM SIDE BOLTS	BEES 45 D 55
1/4	4	1/2	BSF	Y	Y	N	RADIATOR STAY BRACKETS TO RADIATOR	WODEN HT x 1, CL D x 3
1/4	2	1" (1/2)	BSF	Y	N	N	RADIATOR STAY TO BODY	CL 45 55
1/4	2	25(10)	BSF	Y	Y	N	RADIATOR STAY TO BODY	WODEN H-T
1/4	2	1/2	BSF	Y	N	N	RADIATOR STAY TO RADIATOR BRACKET	WODEN HT x 1, CL D x 1
3/8	2	3/4	BSF	Y	Y	N	RADIATOR SUPPORT PANEL TO CHASSIS	MARWIN D
1/4	8	1/2	BSF	Y	Y	N	RADIATOR TO GRILLE SURROUND	COUNTERSUNK SLOTTED
PK	1	3/8 BLUNT	PK	N	N	N	RADIO AERIAL LOWER LOCK SCREW	ROUND FLAT SLOTTED
1/2	2	7/8"(1/4)	BSW	Y	Y	Y	REAR BUMPER BRACKET TO BUMPER SUPPORT BAR	GKN D
3/8	4	22(4)	BSF	Y	Y	N	REAR BUMPER BRACKET TO CHASSIS	BEES 45 55
3/8	4	7/8"	BSW	Y	Y	N	REAR BUMPER BRACKET TO CHASSIS	BEES (RUSTY)
3/8	4	7/8"	BSF	Y	Y	N	REAR BUMPER BRACKET TO CHASSIS	BEES 45 D 55
1/4	2	19	BSF	N	Y	Y	REAR GUARD BOLTS	BEES 45 D 55 (SLOTTED) POINT
5/16	5	1 1/8	BSF	N	Y	1"	REAR GUARD BOLTS	ROD
5/16	3	1"	BSF	N	Y	1"	REAR GUARD BOLTS	ROD
5/16	7	3/4 POINT	BSF	N	Y	1"	REAR GUARD BOLTS	WILEY D x 4, BLANK x 3
5/16	1	7/8	BSF	N	Y	1"	REAR GUARD BOLTS	GKN D
5/16	?	7/8 POINT	BSF	N	Y	1"	REAR GUARD BOLTS	BEES 45 D 55
PK	4	1 3/16 POINT	PK	N	N	N	REAR SEAT STRAPS TO BODY	PAN COUNTERSUNK (CHROME)
7/16	2	2 5/8 (2)	BSF	Y	Y	N	REAR SPRING FRONT PIVOT BOLT 4388	NONE
7/16	2	2 11/16 (2)	BSF	Y	Y	N	REAR SPRINGS TO CHASSIS (FRONT)	NONE (POINT END)
5/16	4	7/8"	BSF	N	Y	5/8"	RUNNING BOARD TO SILL LHS	GKN D
5/16	4	3/4 POINT	BSF	N	Y	5/8"	RUNNING BOARD TO SILL RHS	WILEY D x 2, BLANK x 1
3/8	2	1	BSF	N	Y	N	SHOCK INNER TO XMEMBER LHS	MARWIN D x 1, CL4555 x 1
1/4	2	12	BSF	Y	Y	N	SPRING LOCATORS TO X MEMBER	COUNTERSUNK SLOTTED
1/4	2	1/2"	BSF	Y	Y	N	SPRING LOCATORS TO X MEMBER	COUNTERSUNK SLOTTED
3/8	3	1 1/16	MM	N	Y	N	STARTER MOTOR TO BLOCK	NONE
3/8	3	1" (3/16)	MM	N	Y	N	STARTER MOTOR TO BLOCK	CSC D x 2, BLANK x 1
3/8	3	1" (3/16)	WHIT	N	N	N	STARTER MOTOR TO BLOCK	SLOTTED & DRILLED
1/4	5	1/2	BSF	Y	Y	1/2	STEERING COLUMN BRACKET TO FIREWALL	NEWTON D
1/4	6	1/2"	BSF	Y	Y	N	STEERING COLUMN BRACKET TO FIREWALL	NS x 1, SPARTS HDT x 3, NEWTON D x 1, WODEN H-T x 1
1/4	2	12	BSF	N	Y	N	STEERING COLUMN COVER TO FIREWALL	WODEN H-T
5/16	1	57(40)	BSF	Y	Y	2X25	STEERING COLUMN TO TOP MOUNT	MARWIN D
1/8	2	11(3)	BSF	Y	N	N	STEERING COLUMN WIRE SHIELD CLAMPS	ABL/BAL
1/4	1	1/2	BSF	N	Y	N	STOPLIGHT SWITCH TO CHAS (NON-STANDARD)	WODEN H-T
1/4	4	12	BSF	Y	Y	N	TOOL CLIPS TO BOOT FLOOR	WODEN H-T
1/4	2	1 1/4	BSF	N	N	Y	TUNNEL RAILS TO CHASSIS AT REAR	GKN (RUSTY)
1/4	4	3/8"	BSF	N	N	N	TUNNEL RAILS TO CHASSIS AT REAR	COUNTERSUNK SLOTTED POINT
5/16	15	5/8"	BSW	N	Y	N	WHEEL CYLINDERS TO BACK PLATES	NEWTON

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1/4	2	12(2)	BSF	N	Y	N	WHEEL CYLINDERS TO BACK PLATES (REAR)	BAX D (3/16 HEAD SIZE)
3/16	2	1/2	BSF	N	Y	Y 7/16	WINDSCREEN WINDER TO DASH	DOMÉ (SLOT HEAD) BRASS
3/16	8	16	2BA	N	N	Y	WINDSCREEN HINGES TO BODY	ROUNDHEAD SLOTTED
3/16	2	3/4	BSF	Y	Y	Y	WINDSCREEN WINDER TO FIREWALL	NONE (CHROME)
1/8	2	1/4	BSF	N	N	Y 3/8	WINDSCREEN WINDER TO WINDSCREEN	DOMÉ (SLOT HEAD)
1/4	1	1/2"	BSF	N	Y	N	WIRING LOOM CLAMP RHS FIREWALL	BEES 45 D 55
5/16	8	1 (3/8)	BSF	Y	Y	N	WISHBONE ARMS TO SPRING PAN	R O D x 4, NEWALL HT BSF x 4
5/16	4	25(6)	BSF	Y	Y	N	WISHBONE ARMS TO SPRING PAN	MARWIN D x 2, BEES 45D55 x 2
5/16	8	7/8 (1/4)	BSF	Y	Y	N	WISHBONE ARMS TO SPRING PAN	RO D x 2, MARWIN D x 2
3/8	8	1 (1/4)	BSF	Y	Y	N	WISHBONE PIVOT TO CHASSIS 4388	R O D

This list was compiled by Tony Slattery during the stripdown of three cars. There will be some listings that vary from car to car. Therefore it should not be regarded as a factual document - just a guide as to what bolt goes where.

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